

Date: Tuesday, 8/7/2007 1:32:59 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PANEL
Job Number	: 33837		
Estimate Number	: 10873		
P.O. Number	: <i>N/A</i>	Part Number	: D32455
This Issue	: 8/7/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D3245 REV A
First Issue	: <i>N/A</i>	Project Number	: <i>N/A</i>
Previous Run	: <i>N/A</i>	Drawing Revision	: A
Written By	: <i>[Signature]</i> 07.08.07	Material	: <i>N/A</i>
Checked & Approved By	:	Due Date	: 8/14/2007
Comment	: Est. A 04.07.07 New issue KJ/JLM	Qty:	<i>2</i> Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S22GA	304/316 .032 Sheet
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Comment: Qty.: 0.8442 sf(s)/Unit Total : 0.8442 sf(s)

304/316 .032 Sheet

Batch: *M105061 m102159*

SAD 07/08/07

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3245

Dwg Rev: *A*

Prog Rev: *A*

2-Deburr if necessary

SAD 07/08/07

2

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/08/07

2

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

[Signature] 07.08.07

(2)

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Deburr if necessary *SAD 07/08/07*

C'sink as per Dwg D3245

Form D3245-1 as per Dwg D3245 Identify as D3245-1

SAD 07/08/07

(2)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 33837

Part Number: D32455

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



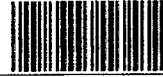
Comment: INSPECT WORK TO CURRENT STEP

En 07/08/09 (42)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: CA

SB 07/08/09 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

21/08/10

Job Completion

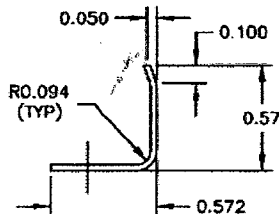


CL 07/08/10

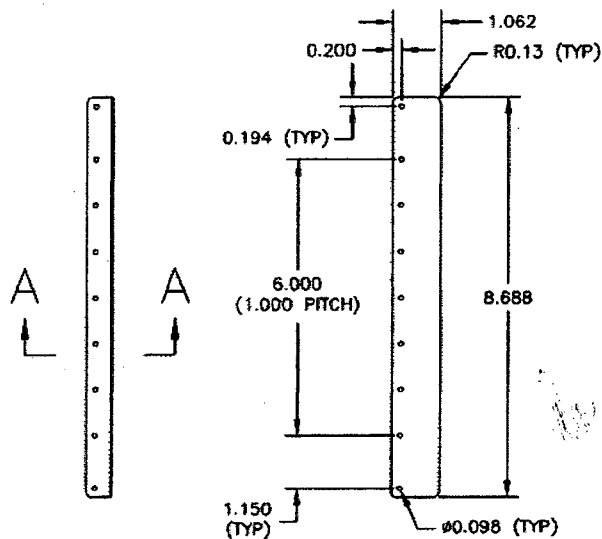


DESIGN H	DRAWN BY H	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3245	REV. A SHEET 6 OF 6
DATE 04.01.27		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:4

RELEASED
040405 H



D3245-5 BEND DETAIL
VIEW A-A
SCALE 1:1



D3245-5 FLAT PATTERN

D3245-5 NOTES:

- 1) MATERIAL: AISI 304/316 SS 0.032 THICK ANNEALED (REF. M304S22GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DART AEROSPACE LTD	Work Order:	33837
Description: PANEL	Part Number:	D32455
Inspection Dwg: D32455 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

[illegible]

Measured by: S.A.D.	Audited by: [Signature]	Prototype Approval:
Date: 07/08/07	Date: 07-08-07	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	